



# EPIC BLOC (PROGRESSIVE) WALL MIXER

## PLUMBERS INSTALLATION INSTRUCTIONS

### Important Information

- \* **Brazed connections should NOT be made directly onto the mixer, as excessive heat will cause permanent damage.**
- \* **All pipework must be thoroughly flushed prior to installation.**
- \* **Final install must be checked at rough-in stage (step 1).**
- \* **The in-wall range (base to wall face) is non-standard.**
- \* **This mixer accommodates inwall depth from 65 - 75mm. For installations with less than 75mm, the handle insert (7) must be cut by using spacer (5) as a template. (Step 3 & Fig.4.)**

### Installation (Fig. 1 - 4)

- 1) Fit mixer body (12) onto a suitable mounting plate or noggin in the wall and secure using screws (not supplied) through the holes in its base. When facing the mixer, the connections should be as follows: Hot water inlet connection 'H' to the left. Cold water inlet connection 'C' to the right. Mixed water outlet connection, vertically upwards. Check all connections for leaks and mixer for correct operation.
- 2) Carefully pass the sleeve (8) through the cover plate (9) & 'O' Ring (9b) then screw the sleeve (8) into the thread of nut (10) on mixer body (12). Align the cover plate (9) with the **dorf** marking at the bottom before tightening the sleeve (8) to fully compress the foam seal (9a) against the wall/tile face, taking care not to damage the decorative finish.
- 3) Using the handle spacer (5) as a template, place the flat side of the spacer against the front surface of the sleeve (8) & scribe a line around the plastic insert (7) as shown (Fig.4). Carefully cut the plastic insert (7) along the marked line and remove any burrs, then slide the handle spacer (5) onto the plastic insert (7) until the spacer rests against the sleeve (8).
- 4) Rotate the plastic insert (7) anticlockwise to the stop position. Fit handle (1) onto insert (7), with the red/blue markings as shown (Fig.3), then tighten grub screw (2). Fit plug (4) taking care not to damage the decorative finish.
- 5) Turn on Hot and Cold water supplies and check operation.

- \* **This mixer is fitted with a 'Progressive' cartridge. To operate the cartridge, the handle is rotated clockwise (Fig.3). The first 90° of handle rotation will only select cold water. Further rotation of the handle will deliver a mixture of hot and cold. When the handle is rotated fully clockwise, only hot water will flow.**

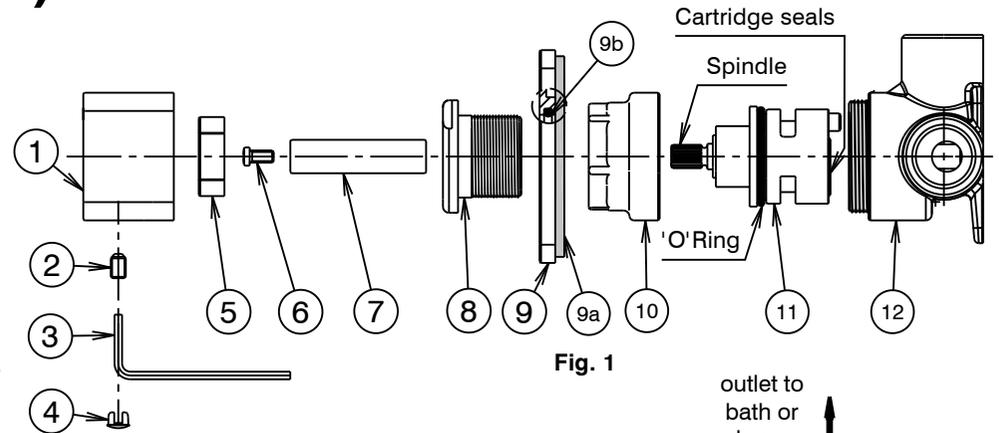


Fig. 1

IMPORTANT	
<b>Pressure &amp; Temperature Requirements.</b>	
•	Hot and cold water inlet pressures should be equal.
•	Static inlet pressure range : 150 -1000 kPa New Regulation : -500 kPa maximum static pressure at any outlet within a building. (Ref. AS/NZS 3500.1)
•	Maximum hot water temperature : 80°C.
<b>Installation Requirements.</b>	
•	The installing plumber is responsible for waterproofing all penetrations for Taps in Shower areas at installation by a proprietary flange system or a sealant. (Ref AS3740)

### Replacing Cartridge (Fig.1 & 3)

- 1) Turn off hot and cold water supplies.
- 2) Carefully remove plug (4) before using a 2.5mm allen key (3) to loosen grub screw (2) and remove handle (1) and handle spacer (5). Undo screw (6) and remove insert (7) from old cartridge spindle. Unscrew sleeve (8) and remove cover plate (9), taking care not to damage the decorative finish. Unscrew retaining nut (10) (32mm A/F) then lift out old cartridge (11).
- 3) Ensure inside face of mixer body (12) is clean. Check that seals are in position in base of new cartridge (11). Fit new cartridge (11) into mixer body (12), taking care the lug on base of cartridge (11) fits into mating hole in mixer body (12). Screw on nut (10). **Important:** Nut (10) should be tightened until solid. Rotate the cartridge (11) spindle anti-clockwise to the stop position then fit insert (7) ensuring the flat sides of the insert are in horizontal/vertical alignment. Small adjustments can be made to the alignment by loosening nut (10) and rotating the cartridge slightly before re tightening the nut. Retain the insert (7) to the spindle using screw (6). Replace the cover plate (9) (see installation step 2).
- 4) Slide the handle spacer (5) onto the plastic insert (7) until the spacer rests against the sleeve (8). Fit handle (1) with the red/blue markings as shown (Fig.3), taking care that it is pushed fully onto insert (7), then tighten grub screw (2). Replace plug (4) taking care not to damage the decorative finish.
- 5) Turn on water supplies and check operation.

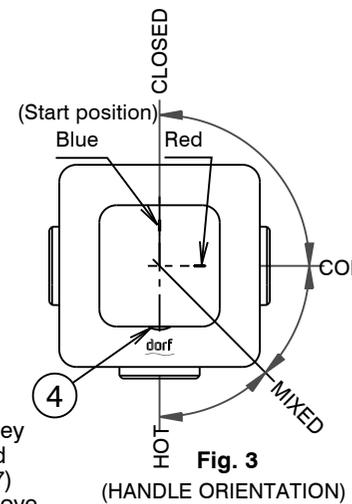


Fig. 3

(HANDLE ORIENTATION)

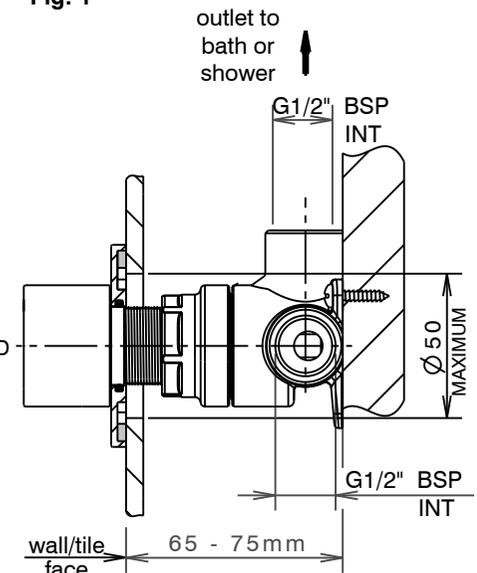


Fig. 2

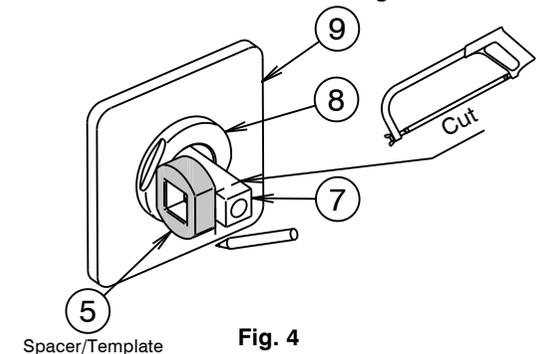


Fig. 4